

1. Identification

Product Name	: Reactive dye ink MLRC500 Cyan	
Order No.	: MLR50-C-BJ	
General Use	: Ink jet printing ink	
Product Description	: Ink jet printing ink	
SDS Number	: 037-W472629	
Manufacture		
Company Name	: Mimaki Engineering Co., Ltd.	
Address	2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN	
Telephone No.	:+81-268-64-2413	
Importer / Distributor Established in USA		
Company Name	: MIMAKI USA, INC.	
Address	: 150 Satellite Boulevard NE, suite A, Suwanee, Georgia 30024,	
	U.S.A.	
Telephone No.	:+1-678-730-0170	
Emergency Telephone No.	: +1 866 928 0789 (within United States only)	
	$+1\ 215\ 207\ 0061$	

2. Hazards Identification

[HCS Classification]	
Physical Hazards	
Flammable Liquids	: Not classified
Health Hazards	
${\bf Sensitization-Respiratory}$: Category 1

The above list does not include category being non-classifiable or not-applicable.

[HCS Label Elements] Symbol



Signal Word Danger

Hazard Statements

H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.



Precautionary Statements [Prevention]

P261 - Avoid breathing gas/mist.

P284 - [In case of inadequate ventilation] Wear respiratory protection.

[Response]

P304+P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P342+P311 - If experiencing respiratory symptoms: Call a POISON CENTER/doctor.

[Storage]

None.

[Disposal]

P501 - Dispose of contents/container in accordance with local/regional/national/international regulation (to be specified).

3. Composition / Information on Ingredients

No	Chemical Name	Wt%	CAS No.
1	Water	40-50	7732-18-5
2	Propane-1,2-diol	20-30	57-55-6
3	Reactive dye	1-10	Trade secret
4	Glycerol (Glycerol, mist)	1-10	56-81-5
5	Other	1-10	Trade secret

4. First Aid Measures

Inhalation	: Move the exposed person to fresh air. Seek medical attention if
	irritation or symptoms persist.
Eye Contact	Rinse immediately with plenty of water for 15 minutes holding the
	eyelids open. Seek medical attention if irritation or symptoms persist.
Skin Contact	\vdots Remove contaminated clothing. Seek medical attention if irritation
	or symptoms persist. Wash off immediately with plenty of soap and
	water.
Ingestion	: If swallowed, rinse mouth with water (only if the person is
	conscious).
	Drink 1 to 2 glasses of water. If you feel unwell, seek medical advice
	(show the label where possible).
General information	See section 16 for further information.



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5. Fire Fighting Measure	98
Extinguishing Media	: Use appropriate water spray, foam, powder, carbon dioxide(CO2).
Advice for firefighters	: Wear suitable respiratory equipment when necessary.

6. Accidental Release Measures

Personal precautions,	: Wear suitable protective clothing, gloves and eye/face protection.
protective equipment and	
emergency procedures	
Environmental	: Avoid release to the environment.
precautions	
Methods and material for	: For large spills: Clean spillage area thoroughly with plenty of water.
containment and cleaning	For large spills: Water jet. Avoid raising dust. Flush down the drain
up	with plenty of water.

7. Handling and Storage

Precautions for Safe	: Occupational exposure controls.
Handling	Avoid contact with eyes and skin.
Conditions for Safe	Store in a cool, dry area. Keep containers tightly closed. Keep away
Storage, including any	from water.
Incompatibilities	

8. Exposure Controls / Personal Protection

Exposure Limit Values

Classical (Classical arrivet)	WEL 8-hr limit ppm: -	WEL 8-hr limit mg/m3: 10
Glycerol (Glycerol, mist)	WEL 15 min limit ppm: -	WEL 15 min limit mg/m3: -
Propane-1,2-diol(Propane-1,2-diol	WEL 8-hr limit ppm: -	WEL 8-hr limit mg/m3: 10
particulates)	WEL 15 min limit ppm: -	WEL 15 min limit mg/m3: -
Propane-1,2-diol(Propane-1,2-diol	WEL 8-hr limit ppm: 150	WEL 8-hr limit mg/m3: 474
total vapourand particulates)	WEL 15 min limit ppm: -	WEL 15 min limit mg/m3: -

Exposure controls

Individual protection

: Wear suitable protective equipment.

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measures

Respiratory

protection

Occupational

: Wear suitable protective equipment.

: Wear suitable respiratory equipment when necessary.



9. Physical and Chemical Properties .

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Information on basic physical and chemical properties		
Appearance - Physical State	: liquid	
- Color	: Blue	
Odor	: Characteristic	
pH	: No data available	
Boiling Point	: > 100 °C	
Melting Point	: No data available	
Freezing Point	: No data available	
Flash Point	: > 110 °C (BS EN 1234/1960)	
Auto ignition temperature	: No data available	
Explosive	: No data available	
Oxidizing	: No data available	
Flammability Limits	: No data available	
Vapour Flammability	: No data available	
Vapor Pressure	: No data available	
Relative Density	: No data available	
Fat Solubility	: No data available	
Partition Coefficient (n-octanol / Water)	: No data available	
Viscosity	: < 10 mPas (Cone & Plate)	
Vapour density	: No data available	
Evaporation Rate	: No data available	
Other information		
Conductivity	: No data available	
Gas group	: No data available	
Surface tension	: No data available	



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10. Stability and Reactivity

Reactivity	: Stable under normal conditions.
Chemical Stability	: Stable under normal conditions.
Possibility of Hazardous	: Avoid contact with: Reducing agents, Alkaline solution.
Reactions	
Conditions to Avoid	: None.
	Stable under normal conditions.
Incompatible Materials	: Stable under normal conditions.

11. Toxicological Information

Toxicological	: No data available
Information	
Information on toxicologic	eal effects
Sensitization	: May cause sensitisation by skin contact.
Respiratory or skin	: May cause sensitisation by skin contact.
sensitisation	
Germ cell mutagenicity	: No mutagenic effects reported.
Repeated or prolonged	: See section 16 for further information.
exposure	

12. Ecological Information

Handling is noted because it might influence the environment when leaking and abandoning it.Especially, note that the product doesn't flow directly to ground, the river, and the drain ditch.Ecotoxicity: No data available.Aquatic toxicity against Bacteria, IC50/3hr > 10 mg/g (OECD 209).Algae EC50/72h = OECD 201, > 1 mg/L.Daphnia EC50/48h = OECD 202, > 100 mg/L.BOD5: No data is available on this product.COD: No data is available on this product.Metal content: Metal content under the ETAD recommended limits.Chromium (Cr) None.: None.



	Cobalt (Co) None.
	Copper (Cu) None.
Phosphorus content	:<0.1%.
Biodegradability	:>86 % tested by OECD 302 B.
AOX	: < 1.0%.

13. Disposal Considerations

General information	: Dispose of in compliance with all local and national regulations.
Disposal methods	: Can be incinerated if in compliance with local and national
	regulations.
	Can be sent to landfill if in compliance with local and national
	regulations.
Disposal of packaging	Can be incinerated if in compliance with local and national
	regulations.
	Empty containers can be sent to landfill after cleaning, if in
	compliance with local and national regulations.

14. Transport Information

Check a thing without a leak in a container.

Perform prevention of collapse of cargo surely.

ADR/RID	: The product is not classified as dangerous for carriage.
IMDG	: The product is not classified as dangerous for carriage.
IATA	: The product is not classified as dangerous for carriage.

15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the substance or mixture		
Regulation by	: No data available.	
Occupation Safety and		
Health Acts		
Regulation by Toxic	: No data available.	
Chemicals Control Act		
Regulation by Safety	: No data available.	
Control of Dangerous		
Substances Act		



Regulation by Wastes	: No data available.
Control Act	
Persistent Organic	: No data available.
Pollutants Control Act	
Japanese regulatory	: No data is available on this product.
information	
American Management	: No data available.
Information (OSHA	
Regulations)	
American Management	: No data available.
Information (CERCLA	
Regulations)	
American Management	: No data available.
Information (EPCRA	
302 Regulations)	
American Management	: No data available.
Information (EPCRA	
304 Regulations)	
American Management	: No data available.
Information (Material	
by Montreal Protocol)	
American Management	: No data available.
Information (Material	
by Rotterdam	
Convention)	

16. Other Information

Data sources

The Chemical Database, The Department of Chemistry at the University of Akron(http://ull.chemistry.uakron.edu/erd) (Description(state)) The Chemical Database, The Department of Chemistry at the University of

Akron(http://ull.chemistry.uakron.edu/erd) (Colour)

The Chemical Database, The Department of Chemistry at the University of

Akron(http://ull.chemistry.uakron.edu/erd) (Odour)

International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis) (Melting



Point/Freezing Point) International Uniform Chemical Information Database(IUCLID)(http://ecb.jrc.it/esis) (Initial Boiling Point & Boiling Point Range) International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis) (Flash Point) International Uniform Chemical Information Database(IUCLID)(http://ecb.jrc.it/esis) (Upper / Lower Flammability or Explosive Limits) National Institute of Technology and Evaluation(NITE) (http://www.safe.nite.go.jp/ghs/h18_bunrui.html) (Vapor Pressure) International Uniform Chemical Information Database(IUCLID)(http://ecb.jrc.it/esis) (Solubility) International Programme on Chemical Safety(IPCS INCHEM)(http://www.inchem.org/) (Vapor Density) International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis) (Specific Gravity) International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis) (n-octanol / water partition coefficient) International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis) (.Autoignition Temperature) The Chemical Database, The Department of Chemistry at the University of Akron(http://ull.chemistry.uakron.edu/erd) (Molecular Weight) International Uniform Chemical Information Database(IUCLID)(http://ecb.jrc.it/esis) (Oral) International Uniform Chemical Information Database(IUCLID)(http://ecb.jrc.it/esis) (Dermal) OECD Screening Information Data Set(http://cs3-hq.oecd.org/scripts/hpv/) (Skin Corrosion or Irritation) OECD Screening Information Data Set(http://cs3-hq.oecd.org/scripts/hpv/) (Serious Eye Damage or Irritation) OECD Screening Information Data Set(http://cs3-hq.oecd.org/scripts/hpv/) (Skin Sensitization) International Uniform Chemical Information Database(IUCLID)(http://ecb.jrc.it/esis) (Skin Sensitization) International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis) (Mutagenicity) OECD Screening Information Data Set(http://cs3-hq.oecd.org/scripts/hpv/) (Germ Cell Mutagenicity) OECD Screening Information Data Set(http://cs3-hq.oecd.org/scripts/hpv/) (Reproductive Toxicity) International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis)



(Reproductive Toxicity)
OECD Screening Information Data Set(http://cs3-hq.oecd.org/scripts/hpv/) (Specific Target Organ Toxicity (Single Exposure))
International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis) (Specific Target Organ Toxicity (Single Exposure))
International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis) (Specific Target Organ Toxicity (Repeated Exposure))
OECD Screening Information Data Set(http://cs3-hq.oecd.org/scripts/hpv/) (Specific Target Organ Toxicity (Repeated Exposure))
SIDS (Fish)
SIDS (Shellfish)
SIDS (Algae)
International Uniform ChemicaL Information Database(IUCLID)(http://ecb.jrc.it/esis)
(Persistence)
OECD Screening Information Data Set(http://cs3-hq.oecd.org/scripts/hpv/) (Biodegradability).

Further information

The information supplied in this Safety Data Sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication however no guarantee is made to its accuracy. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process.